

W-HAZ/S HIGH-PERFORMANCE ANCHOR

03.1

| Anchor diameter [mm] | | M6 | M8 | M10 | M12 | M16 | M16L | M20 | | |
|---|---|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Permissible centric tensile load ¹⁾ on a single anchor without edge influence | Tensile zone (cracked concrete C20/25 ²⁾ , $s \geq 3 h_{ef}$, $c \geq 1.5 h_{ef}$) | N_{perm.} [kN] = C20/25²⁾ | | 2.4 | 5.7 | 7.6 | 12.3 | 17.1 | 21.1 | 24.0 |
| | Pressure zone (uncracked concrete C20/25 ²⁾) minimum axial and edge spacing ($s_{cr,sp} \geq 3 h_{ef}$, $c_{cr,sp} \geq 1.5 h_{ef}$) | 7.6 | 9.5 | 14.3 | 17.2 | 24.0 | 29.6 | 33.5 | | |
| Perm. transverse load ¹⁾ on a single anchor without edge influence | Tensile zone (cracked concrete C20/25 ²⁾ , $c \geq 10 h_{ef}$) W-HAZ-B/S/ W-HAZ-S/S and W-HAZ-SK/S | V_{perm.} [kN] = C20/25²⁾ | | 9.1/10.1 | 14.0/15.9 | 20.5/20.5 | 24.5/24.5 | 34.3/34.3 | 42.3/42.3 | 47.9/47.9 |
| | Pressure zone (uncracked concrete C20/25 ²⁾ , $c \geq 10 h_{ef}$) W-HAZ-B/S/ W-HAZ-S/S and W-HAZ-SK/S | 9.1/10.1 | 14.0/17.1 | 20.7/27.5 | 34.3/34.3 | 48.0/48.0 | 52.1/59.2 | 67.1/67.1 | | |
| Permissible bending torque | | M_{perm.} [Nm] | | 6.9 | 17.1 | 34.3 | 60 | 152 | 152 | 296.6 |
| Permissible load under fire load (R30, R60, R90, R120) see European Technical Approval ETA-02/0031 | | | | | | | | | | |
| Fire resistance time | | F30 [kN] | 1.8 | 2.6 | 7.0 | 10.0 | 16.0 | - | - | - |
| | | F60 [kN] | 0.85 | 1.4 | 2.9 | 4.1 | 6.9 | - | - | - |
| | | F90 [kN] | 0.55 | 0.95 | 1.75 | 2.5 | 4.25 | - | - | - |
| | | F120 [kN] | 0.4 | 0.75 | 1.2 | 1.7 | 3.0 | - | - | - |

| Characteristic values | | | | | | | | |
|---|--------------------------------|---------------------|---------------------|---------------------|---------------------|-------|-------|-------|
| Minimum axial spacing | $s_{min} \geq$ [mm] | 50 | 60 | 70 | 80 | 100 | 100 | 125 |
| | for $c \geq$ [mm] | 80 | 100 | 120 | 160 | 180 | 180 | 300 |
| Axial spacing | $s_{cr,N}$ [mm] | 150 | 180 | 213 | 240 | 300 | 345 | 375 |
| Minimum edge clearance | $c_{min} \geq$ [mm] | 50 | 60 | 70 | 80 | 100 | 100 | 180 |
| | for $s \geq$ [mm] | 100 | 120 | 175 | 200 | 220 | 220 | 540 |
| Edge spacing | $c_{cr,N}$ [mm] | 75 | 90 | 106.5 | 120 | 150 | 172.5 | 187.5 |
| Minimum component thickness | h_{min} [mm] | 100 | 120 | 140 | 160 | 200 | 230 | 250 |
| Effective anchoring depth | h_{ef} [mm] | 50 | 60 | 71 | 80 | 100 | 115 | 125 |
| Drill nominal dia. | d_0 [mm] | 10 | 12 | 15 | 18 | 24 | 24 | 28 |
| Drill cutting dia. | $d_{cut} \leq$ [mm] | 10.45 | 12.5 | 15.5 | 18.5 | 24.55 | 24.55 | 28.55 |
| Drilled hole depth | $h_1 \geq$ [mm] | 65 | 80 | 95 | 105 | 130 | 145 | 160 |
| Through-hole in component to be connected | $d_f \leq$ [mm] | 12 | 14 | 17 | 20 | 26 | 26 | 31 |
| Torque for anchoring | T_{inst} = [Nm] | 15/10 ³⁾ | 30/25 ³⁾ | 50/55 ³⁾ | 80/70 ³⁾ | 160 | 160 | 280 |

Würth Systemkomponenten



- 1) The part-safety coefficients of the resistances regulated in the approval and a part-safety coefficient of the effects of $\gamma_f = 1.4$ have been taken into account. For the combination of tensile and transverse loads, for edge influence and anchor groups, please refer to the Guideline for European Technical Approval (ETAG) Appendix C.
- 2) The concrete has normal reinforcement. Higher values are possible for higher concrete strengths.
- 3) For Würth W-HAZ-SK/S.