

ALL-ROUNDER WIT-VM 250, MASONRY

24.1

Minimum hardening times			
Temperature in anchoring base	Processing time	Minimum hardening time Dry masonry	Minimum hardening time Wet masonry
≥ -10 °C ¹⁾²⁾³⁾	90 min	24 h	48 h
≥ -5 °C ¹⁾²⁾	90 min	14 h	28 h
≥ 0 °C ¹⁾²⁾	45 min	7 h	14 h
≥ +5 °C ¹⁾	25 min	2 h	4 h
≥ +10 °C ¹⁾	15 min	80 min	160 min
≥ +20 °C ¹⁾	6 min	45 min	90 min
≥ +30 °C ¹⁾	4 min	25 min	50 min
≥ +35 °C ¹⁾	2 min	20 min	40 min
≥ +40 °C ¹⁾	1.5 min	15 min	30 min

¹⁾ Cartridge temperature ≥ +5 °C

²⁾ Does not apply to porous concrete AAC. Minimum temperature in porous concrete anchoring base AAC > +5 °C

³⁾ The cartridge temperature must be at least ≥ +15 °C

Würth system components

