

## SOLDERING ACCESSORIES



### Soft Solder Paste No. 30 with Brush

- Solder S-Sn 97 Cu 3 DIN EN 29453 (L-Sn Cu 3 DIN 1707) (share 60 by weight)
- Flux DIN EN 29454-1/3.1.1.C (F-SW 21 DIN 8511)
- Suitable for cold and hot water installation with copper pipes according to DVGW/GW 2 and GW 7
- Residues are soluble in cold water

Contents in g	Art. No.	P.Qty.
250	<b>0987 130</b>	20



### Soldering Fluid No. 41

- Zinc chloride-free soft solder flux conforming to DIN EN 29454-1/2.1.2.A
- For the metalworking trade, industry, copper pipe installation
- Soft-soldering flux for soldering copper, copper alloys, brass, brass alloys, red brass and steel in conjunction with Metal Solder No. 2, Metal Solder No. 4, soft solder or zinc
- Note: Not suitable for stainless steel and electrical connections

Contents in ml	Art. No.	P.Qty.
250	<b>0987 141</b>	1



### Universal Fluxing Agent No. 50 FM for brazing metal

- Fluxing agent paste conforming to DIN 8511, Type F-SH 1
- Soft paste
- Fluxing agent for hard soldering all metals and alloys except for light metals with an operating temperature range from 500° to 800°C
- Mix paste well before using. Apply the fluxing agent to the suitable material by spreading it on or by immersion. Flux should also be applied to the area around the soldered joint
- The residues of the fluxing agent are corrosive and must therefore be removed

Contents in g	Art. No.	P.Qty.
100	<b>0987 550</b>	1