



Hard-Solder Universal-Flux No. 50 FM

Fluxing agent paste as per DIN 8511, type F-SH 1

- White paste.
- Fluxing agent for hard soldering all metals and alloys except for light metals with a working temperature range from 500°C to 800°C.
- Mix paste well before using. Apply fluxing agent to the cleaned work piece via brushing or immersion. Fluxing agent should also be applied to the area around the soldering point.
- The residues of the fluxing agent are corrosive and must therefore be removed.

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