

SPECIAL BRASS BRAZING SOLDER



Wire dia. x length in mm	Art. No.	P.
2.5 x 500	0987 590 10	1 kg

Brazing Solder No. 90 F

Special Brass Brazing Solder No. 90 F is a filler rod with flux composed of four thin, twisted wires. The twisted rod is ideal for steel, cast iron, copper and copper alloys, fillet brazing and galvanized sheet steel and tubes (vehicle bodies).

- DIN EN 1044, ISO 3677, B-Cu59ZnSn(Ni)(Mn)(Si)

Working temperature: 900°C

Melting range: 870 - 890°C

- Material No. 2.0533
- Good resistance to corrosion and prevention of crack formation
- Melter acc. to DIN 1045-FH21

Information for galvanized sheet steel:

After removal of the flame, the zinc retreats to the soldering seam so that optimum corrosion protection is ensured in the heat zone.