

BRAZING SOLDER



Wire dia. x length in mm	Art. No.	P.
2.0 x 500	0987 594	1 kg
3.0 x 500	0987 594 3	



Wire dia. x length in mm	Art. No.	P.
2.0 x 500	0987 52	1 kg



Wire dia. x length in mm	Art. No.	P.
2.0 x 500	0987 55	1 kg



Wire dia. x length in mm	Art. No.	P.
2.0 x 500	0987 515	1 kg



Wire dia. x length in mm	Art. No.	P.
2.5 x 2.5 x 500	0987 595 2	2.5 kg

Copper Brazing Solder No. 94

DIN EN 1044, ISO 3677, B-Cu94P

For flux-free soldering of copper-to-copper connections in oil, gas and liquid gas installation and in the installation of heating and drinking water systems with pipes over 28 x 1.5 mm. When soldering to brass or red brass, flux must also be used.

The solder does not contain flux!

Working temperature: 730°C
Melting range: 710 – 880°C

Brazing Solder No. 2

DIN EN 1044, ISO 3677, B-Cu92PAg

For flux-free soldering of copper-to-copper connections in oil, gas and liquid gas installation and in the installation of heating and drinking water pipes over 28 x 1.5 mm. When soldering to brass or red brass, flux must also be used.

The solder does not contain flux!

Working temperature: 710°C
Melting range: 650 – 810°C

Brazing Solder No. 5

DIN EN 1044, ISO 3677, B-Cu89PAg

For brazing copper pipes in refrigeration and air conditioning technology.

Does not contain flux!

Working temperature: 710°C
Melting range: 650 – 810°C

Brazing Solder No. 15

DIN EN 1044, ISO 3677, B-Cu80AgP

For brazing copper pipes in refrigeration and air conditioning technology. Does not contain flux!

Working temperature: 710°C
Melting range: 650 – 800°C

Brass Brazing Solder No. 95 F

DIN EN 1044, ISO 3677, B-Cu60Zn(Si)(Mn), filled with flux as per DIN EN 1045 – FH 21,

For brazing/joint brazing copper, nickel, steel and for welding brass and bronze.

Working temperature: 900°C
Melting range: 890 – 900°C