



# Spot 6400

**Multifunctional spot welding device with air-cooled spotting tongs and TE 26 dual control.**

**Suitable for conventional joining of metal sheets.**

**Art. No. 0691 500 250**

- Spotter with pneumatic tongs with 150 daN electrode force at 107 mm arm length.
- For spot welding and dent removal work on conventional car body sheets.
- TE 26 dual control runs two independent welding programs for different tools.
- Greater operating comfort thanks to simultaneous connection of spot welding tongs and multifunctional gun, meaning no time wasted changing tools.

### Includes

- Multifunctional spot welding device
- Compressed air tongs with 150 daN electrode force (at 107 mm arm length) with integrated pressure sensor, cable length 1,800 mm and TE 26 dual control with pulse programme.
- Multifunctional gun with cable length 2,000 mm for dent removal, compressing, pulling-in of metal sheets, tack-welding and impact spotting.
- Earth cable with clamp; cable length 2,000 mm.
- Arm pair straight 107 mm.
- Trolley with holder for arm pairs.
- Sliding pull-out hammer.
- Dent removal accessory kit.

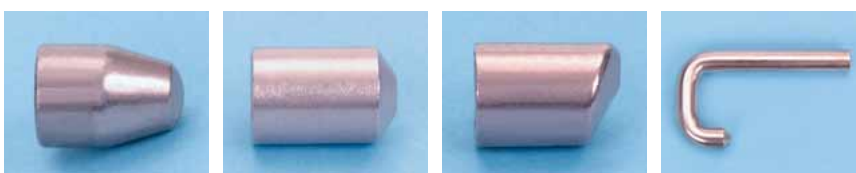
Mains power	No. of phases	Nominal power	Maximum welding power	Short-circuit secondary current	Current at 100% ED	Secondary voltage
400 V/50 Hz	1	8 kVA	35 kVA	6.4 kA	0.88 kA	7 V
Slow blow fuse	Mains cable cross-section, L = 15 m	Heat class	Protection class	Control current connection	Net weight	Dimensions
25 A	3 x 6 mm <sup>2</sup>	F	IP 21	8 bar	70 kg	60 x 68 x 92 cm



## 3-Piece Electrode Set

Air-cooled with electrode caps, arm Ø 18 mm

**Art. No. 0691 500 251**



**0691 500 260**  
Semicircular

**0691 500 261**  
Conical

**0691 500 262**  
Eccentric

**0691 500 264**  
Curved for wheelhouses

## Replacement Electrode Caps

Air-cooled for spot 6400

**Qualified contact persons:**

**From Monday to Friday 8.00 a.m. to 17.00 p.m. (CET) your questions will be answered by one of our specialists under the following number: ++49 72 60 / 92 04 92!**