

## CUT+COOL COOLING LUBRICANT ULTRA



Container	Contents	Art. No.	P. Qty.
Canister	5 L	<b>0893 050 030</b>	1
	20 L	<b>0893 050 031</b>	

### Field of application:

Partly synthetic water-soluble cooling lubricant for light- to medium-weight steel, cast iron, aluminum alloys and non-ferrous metal chips. Universal in use on all lathes, grinders and machining center equipment.

### Notes:

Boron-free, amine-free, chlorine-free and formaldehyde-free.

Usage concentration:	Initial use	Subsequent dosing
Grinding of steels and non-ferrous metals	4 - 6%	2 - 3%
Machining of steels and non-ferrous metals	6 - 10%	3 - 5%
Refractometer factor:	2.3	

Stir Cut+Cool Cooling Lubricant Ultra into clean water (drinking water quality).

Mixing rule: Always add concentrate to water, not the other way around!

### Partly synthetic all-purpose cooling lubricant

**Outstanding cooling effect with excellent chip removal**

### Especially low-foaming

Thanks to its low tendency to foam up, it can also be used in areas with very low water hardness.

### Highly stable and especially resistant to microorganisms

For long service life with minimal maintenance expenditure.

### Excellent corrosion protection

Effectively protects the workpieces, tools and system parts, even in low concentrations.

### Good lubricity

High cutting capacities, reduction in heat thanks to less friction, increased processing speed possible.

### Can also be used with internal cooling and high pump back

### Meets the requirements of TRGS 611

#### Additional articles:

Tap for 5-liter canister  
Art. No. 0891 302 01

Tap for 20-liter canister  
Art. No. 0891 302 03

This information is only a recommendation based on our experience. Preliminary testing required!  
While using the product, both the technical data sheet and the specifications of the applicable regulations are to be complied with.