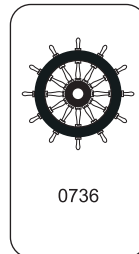


COLD WOOD GLUE D3



Designation/Container	Contents in kg	Art. no.	PU/Qty.
Bottle	0.5	0892 100 16	1/6
Bucket	12	0892 100 14	1
Bucket	28	0892 100 150	1

Application instructions:

- Apply a thin, even layer of cold wood glue D3 on one side with a glue roller, glue spatula, glue brush or an application machine.
- When gluing outdoor joints (e.g. house door cassette), the effects of heat (direct exposure to sunlight) may result in tension in the wood and softening of the glued joints. Duroplastic adhesives, such as PUR glue in dispensing system, art. no. 0892 100 180, are suitable for this purpose.
- In conjunction with the tannic acid of the wood, the impact of bare metal may result in blue discolouration in oak in particular, and in red discolouration in beech. In isolated cases, substances contained in wood may result in unpredictable discolouration with various types of wood, e.g. beech, cherry, maple.
- At a pressing temperature above +50°C, brown discolouration may occur with softwood veneers.
- Fresh splashes of glue can be removed with water. Older adhesive residues can be softened with nitro thinner or acetone and then rubbed off. Stir the contents thoroughly before application and always close the bottle tightly after use. Protect from frost.

- The processing time and the setting time are highly dependent on the working conditions, e.g. the temperatures, moistures, absorption of the materials, application quantities and tensions in the material.

Fields of application: Gluing with cold wood glue D3 without hardener:

Indoor use with frequent short-term exposure to draining water or condensation, and protected against weathering when used outdoors.

- Gluing of inside doors.
- Indoor stairs and handrails.
- Gluing living room, kitchen and bedroom furniture.
- Mounting, surface, board-joint and block gluing.
- Stationary edge coating with veneers and solid-wood strips.
- Soft, hard and exotic woods and particle boards.

**For gluing all types of wood.
Complies with loading group D3.**

High level of resistance to water and heat

- Tested D3 quality in accordance with DIN EN 204. Tested by the Institut für Fenstertechnik e.V. (German Institute for Window Technology), Rosenheim. Test report no. 50524485.
- Meets the requirements of DIN EN 14257 (WATT91). Tested by the Institut für Fenstertechnik e.V. (German Institute for Window Technology), Rosenheim. Test report no. 505 29687/2.

Easy to pour

By screwing on the glue pouring tap, you can dispense the contents of the 28 kg container cleanly and simply into the glue bottle or the glue roller.

Transparent hardening

No visible adhesive joints. Hardened glued joints are viscoplastic.

Additional article:

**Cold wood glue hardener D3/D4
Art. no. 0982 100 008**