

## 1-COMP. COLD WOOD GLUE D4

### Notes on application:

The processing of 1-component cold wood glue D4 generally takes place on one side using an application machine, adhesive roller, toothed spatula, brush, or other devices.

- During the gluing of external joints (e.g. front door gluing), the effects of heat (e.g. direct exposure to sunlight) can result in tension in the wood and the softening of glued joints. Non-thermoplastic adhesives such as the PUR glue in the dosing system or the PUR gun-applied glue are suitable for such jobs.
- The processing temperature should be between +18°C and +20°C.
- Fresh splashes of glue can be removed with water. Dried glue residue can be soaked in water (and dishwashing detergent) and removed mechanically.
- The glue container should always be stored firmly closed and frost-free.
- The processing time and the hardening time are highly dependent on the working conditions, e.g. ambient and foundation temperatures, moisture in the material and air humidity, the absorption of the materials, application quantities, and tension in the material.
- The viscosity of the single-component D4 glues can increase within the course of the storage time. Stirring the glue without adding water makes it free-flowing again. The viscosity can thus be adjusted through stirring alone. The gluing parameters are not affected by storage.

## GLUE TAP



Lay glue bucket on its side. Pull out spout and open closure. Pull off the safety membranes. Open the glue tap and set up the glue container.



Screw on the hinged plate and the glue can be decanted into the glue bottle or the adhesive roller's receiving container by opening the lever.

- Easy to use and dose.
- Thanks to hinged plate, the glue tap can be firmly screwed onto the contact surface of the glue container. The advantage of this is that secure fixing is provided during dispensing. Glue remaining on the bottom can also be dispensed by tipping the container without the glue container slipping off the table.
- When changing glue container, the hinge pin is pulled out so that the tap can be screwed onto the new glue container. The container with the mounted tap is now placed in the hinge plate and secured with hinge pin.

Art. No.	P. Qty.
0891 183	1

! Adhesive Spatula Art. No. 0891 185

Adhesive roller Art. No. 0891 186

Polyurethane roller Art. No. 0891 187

Foam roller Art. No. 0891 188

Inner plastic roller Art. No. 0891 189

Accessories for Adhesive Application

Art. No. 0892 100 0 ...

Art. No. 0892 100 01

Art. No. 0892 100 100

Glue bottle holder

Art. No. 0891 100 20

Shelf for 12 kg glue container

Art. No. 0961 405

Shelf for 30 kg glue container

Art. No. 0961 406