VAKU 30

Universal filler with outstanding properties. Can be used as knifing and fine filler.

Excellent adhesion on iron, steel, aluminum, galvanized and hot-galvanized surfaces, GFRP and wood.

- Can be used on all material surfaces.
- No chipping at the edges during fine sanding.

Optimum elasticity for achieving closed, smooth surfaces.

- No reworking with fine filler required.

Quick drying.

- Ensures fast, time-saving further processing (sanding, filling and application of top-coat lacquer).

Easy to sand, minimal dust development during sanding.

- User-friendly.
- Simplifies further processing of the object.

High filling capacity and non-sag property.

Maximum permissible VOC content VAKU 30: 250 g/l of product category 2(b).
Max. VOC-content
according to ChemVOCFarbV: 0 g/l.

Designation	Color	Content	Art. No.	P. Qty.
VAKU 30	Beige	870 g + 30 g hardener	**0892 603 01**	1/6
VAKU 30	Beige	1,960 g + 40 g hardener	**0892 603 02**	1/4
Hardener	Red	40 g	**0892 600 004**	1
VAKU 30	Beige	2,640 g + 60 g hardener	**0892 603 03**	1/4
Hardener	Red	60 g	**0892 600 006**	1
Dosing dispenser	–	for VAKU 30, Art. No. 0892 603 03	**0891 011**	1

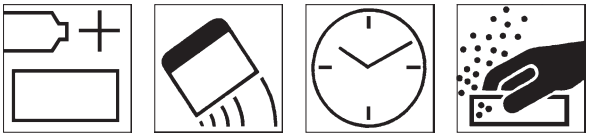
Use:	
Auto/cargo	In vehicle construction and motor vehicles repair with universal adhesion on steel, aluminum, zinc and GFRP.
Metal	In machine construction for compensating blowholes and welding spots. Universal adhesion on steel, aluminum and zinc.
Wood	Excellently suited as repair putty for use in the construction sector. For universal use on all types of wood. Excellently suited for wood restoration, in window and door construction. Not suitable for oily types of wood! Do not use on heavily weathered surfaces.

Notes on application:

The surface must be clean, dry and grease-free. Lightly sand surfaces. Only sand polyester material when dry if possible due to sensitivity to water. See separate information on wet sanding.

To exclude possible complaints, always ensure the correct dosing ratio between filler and hardener.

Notes on application:



Dosage: 2% hardener | Pot life: 4-5 min. at 20°C | Drying time: 20–30 min. at 20°C | P80–280 Wet: only after complete drying

temperature resistant up to 80°C

Art. No. 0891 011

Tip 1:
For optimum corrosion protection and reliable adhesion, pre-primer area to be filled prior to application of filler with 2-component Multi-Fill (do not use 1-component priming, as loss of adhesion)!

Tip 2:
Less = more. For pore-free application it is important to apply the filler in several thin layers.

Additional articles:

Useit Abrasive Paper
Art. No. 0581 3..

"soft" Dust Binder Cloth
Art. No. 0899 700 001

Filler Dosing Dispenser
Art. No. 0891 011

This information is only a recommendation based on our experience. Preliminary testing required!
For further information see the Technical Data Sheet. Subject to change.

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