VAKU 60

Polyester-resin-based TIN metallic filler with aluminum pigmentation for vehicle construction and motor vehicle repair workshops.

Outstanding adhesion and stability.

- Excellently suited for use on vertical areas, e.g. in container construction, silo construction, vehicle construction, motor vehicle replacement parts, etc.
- Superb adhesion to iron, steel, aluminum, galvanized and hot-galvanized surfaces.

High-quality knifing filler.

- High-quality filler and resin combinations enable a pore-free, closed filling of recesses and uneven areas.
- Minimal dust development during sanding.

For especially demanding quality requirements.

- Aluminum pigmentation ensures extremely high strength in interaction with metallic surfaces.

Tin-substitute filler.

- Can be used in accident repairs as a substitute for floating tin.

Maximum permissible VOC content VAKU 60: 250 g/l of product category 2(b).
Max. VOC content according to ChemVOCFarbV:14 g/l.

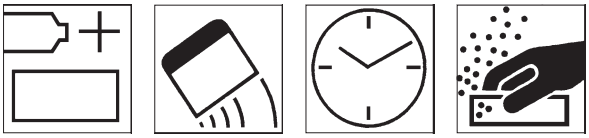
Designation	Color	Content	Art. No.	P./Qty.
VAKU 60	metallic anthracite	1,760 g + 40 g hardener	**0892 606 02**	1/4
Hardener	Red	40 g	**0892 600 004**	1

Use:	
Auto/cargo	In vehicle construction and motor vehicle repair with outstanding adhesion on steel, aluminum, zinc and hot-galvanized surfaces. Excellently suited for use as tin substitute filler in replacement parts segment.
Metal	In machine and steel construction for compensating blowholes and welding spots. Outstanding adhesion on steel, aluminum, zinc and hot-galvanized surfaces.
Wood	–

Notes on application:
The surface must be clean, dry and grease-free. Lightly sand surfaces. Only sand polyester material when dry if possible due to sensitivity to water. See separate information on wet sanding.

To exclude possible complaints, always ensure the correct dosing ratio between filler and hardener.

Notes on application:



Dosage: 2% hardener | Pot life: 4 – 5 min at 20°C | Drying time:: 20 – 30 min. at 20°C | P80 – 280 wet: only after complete drying

temperature resistant up to 80°C

Hint:
Fillers are sensitive to excessively fast drying!
Attention! – Danger of cracking from 80°C.
Particular caution should be exercised when using infrared radiators.

Additional articles:

Useit Abrasive Paper
Art. No. 0581 3..

Silicone Remover
Art. No. 0893 222 600

Painter's Spatula
Art. No. 0695 940 ...

Breathing Protection Mask
Art. No. 0899 111

This information is only a recommendation based on our experience. Preliminary testing required!
For further information see the Technical Data Sheet. Subject to change.

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