

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : 2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)
Product code : 0892610180

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-stance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Adolf Wuerth GmbH & Co. KG
Reinhold-Würth-Str. 12-17
74653 Künzelsau
Telephone : +49 794015 0
Telefax : +49 794015 10 00
E-mail address of person responsible for the SDS : prodsafe@wuerth.com

1.4 Emergency telephone number

Giftnotrufzentrale Berlin +49 30 30686 790. Gesellschaft (07:00 – 18:00 Uhr) +49 794015 2552

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Category 1B H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1 H318: Causes serious eye damage.
Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P260 Do not breathe dust or mist.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P301 + P330 + P331 + P310 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353 + P310 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

Hazardous components which must be listed on the label:
3-aminomethyl-3,5,5-trimethylcyclohexylamine
m-phenylenebis(methylamine)

2.3 Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Benzyl alcohol	100-51-6 202-859-9 603-057-00-5 01-2119492630-38	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2; H319	>= 1 - < 10
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 612-067-00-9 01-2119514687-32	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 5 - < 10

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

m-phenylenebis(methylamine)	1477-55-0 216-032-5 01-2119480150-50	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317 Aquatic Chronic 3; H412	>= 5 - < 10
Salicylic acid	69-72-7 200-712-3 01-2119486984-17	Acute Tox. 4; H302 Eye Dam. 1; H318	>= 1 - < 3
Ethyl acetate	141-78-6 205-500-4 607-022-00-5 01-2119475103-46	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336	>= 1 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- If inhaled : If inhaled, remove to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention immediately.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention immediately.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention immediately.
- If swallowed : If swallowed, DO NOT induce vomiting.
If vomiting occurs have person lean forward.
Call a physician or poison control centre immediately.
Rinse mouth thoroughly with water.
Never give anything by mouth to an unconscious person.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

4.2 Most important symptoms and effects, both acute and delayed

Risks : Causes digestive tract burns.
May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically and supportively.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NO_x)
Metal oxides
Sulphur oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

6.2 Environmental precautions

Environmental precautions : Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Sweep up or vacuum up spillage and collect in suitable container for disposal. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing. Do not swallow. Do not get in eyes. Handle in accordance with good industrial hygiene and safety practice. Keep container tightly closed. Take care to prevent spills, waste and minimize release to the environment.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep in properly labelled containers. Store locked up. Keep tightly closed. Store in accordance with the particular national regulations.

Advice on common storage : Do not store with the following product types:
Strong oxidizing agents

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

Organic peroxides
Explosives

Storage class (TRGS 510) : 8A, Combustible, corrosive hazardous materials

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Talc	14807-96-6	AGW (Inhalable fraction)	10 mg/m ³	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)			
Further information	General dust value. For this substance no specific occupational exposure limit value is established, since the AGS does not yet have information regarding unspecific action on the respiratory organs in excess of the normal values., Commission for dangerous substances, Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission).			
		AGW (Alveolate fraction)	1,25 mg/m ³	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)			
Further information	General dust value. For this substance no specific occupational exposure limit value is established, since the AGS does not yet have information regarding unspecific action on the respiratory organs in excess of the normal values., Commission for dangerous substances, Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission).			
Ethyl acetate	141-78-6	AGW	400 ppm 1.500 mg/m ³	DE TRGS 900
Peak-limit: excursion factor (category)	2;(I)			
Further information	Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission)., When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Ethyl acetate	Workers	Inhalation	Long-term systemic effects	734 mg/m ³

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006


**2K TIN SOLDER REPLACEMENT - 180 ML
(Hardener 60 ML)**
Version
1.5Revision Date:
14.06.2017SDS Number:
772165-00006Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

	Workers	Inhalation	Acute systemic effects	1468 mg/m ³
	Workers	Inhalation	Long-term local effects	734 mg/m ³
	Workers	Inhalation	Acute local effects	1468 mg/m ³
	Workers	Skin contact	Long-term systemic effects	63 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	367 mg/m ³
	Consumers	Inhalation	Acute systemic effects	734 mg/m ³
	Consumers	Inhalation	Long-term local effects	367 mg/m ³
	Consumers	Inhalation	Acute local effects	734 mg/m ³
	Consumers	Skin contact	Long-term systemic effects	37 mg/kg bw/day
	Consumers	Ingestion	Long-term systemic effects	4,5 mg/kg bw/day
Benzyl alcohol	Workers	Inhalation	Long-term systemic effects	22 mg/m ³
	Workers	Inhalation	Acute systemic effects	110 mg/m ³
	Workers	Skin contact	Long-term systemic effects	8 mg/kg bw/day
	Workers	Skin contact	Acute systemic effects	40 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	5,4 mg/m ³
	Consumers	Inhalation	Acute systemic effects	27 mg/m ³
	Consumers	Skin contact	Long-term systemic effects	4 mg/kg bw/day
	Consumers	Skin contact	Acute systemic effects	20 mg/kg bw/day
	Consumers	Ingestion	Long-term systemic effects	4 mg/kg bw/day
	Consumers	Ingestion	Acute systemic effects	20 mg/kg bw/day
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Workers	Inhalation	Long-term local effects	0,073 mg/m ³
	Workers	Inhalation	Acute local effects	0,073 mg/m ³
	Consumers	Ingestion	Long-term systemic effects	0,526 mg/kg bw/day
m-phenylenebis(methylamine)	Workers	Inhalation	Long-term systemic effects	1,2 mg/m ³
	Workers	Inhalation	Long-term local effects	0,2 mg/m ³
	Workers	Skin contact	Long-term systemic effects	0,33 mg/kg bw/day

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

Salicylic acid	Workers	Skin contact	Long-term systemic effects	2 mg/kg bw/day
	Workers	Inhalation	Long-term systemic effects	16 mg/m ³
	Consumers	Ingestion	Acute systemic effects	4 mg/kg bw/day
	Consumers	Ingestion	Long-term systemic effects	1 mg/kg bw/day
	Consumers	Inhalation	Long-term local effects	0,2 mg/m ³
	Consumers	Skin contact	Long-term systemic effects	1 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	4 mg/m ³
Barite (Ba(SO ₄))	Workers	Inhalation	Long-term systemic effects	10 mg/m ³
	Workers	Inhalation	Long-term local effects	10 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	10 mg/m ³
	Consumers	Ingestion		13000 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Ethyl acetate	Fresh water	0,26 mg/l
	Marine water	0,026 mg/l
	Intermittent use/release	1,65 mg/l
	Sewage treatment plant	650 mg/l
	Fresh water sediment	1,25 mg/kg
	Marine sediment	0,125 mg/kg
	Soil	0,24 mg/kg
	Oral (Secondary Poisoning)	200 mg/kg food
Benzyl alcohol	Fresh water	1 mg/l
	Marine water	0,1 mg/l
	Intermittent use/release	2,3 mg/l
	Sewage treatment plant	39 mg/l
	Fresh water sediment	5,27 mg/kg
	Marine sediment	0,527 mg/kg
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Fresh water	0,06 mg/l
	Marine water	0,006 mg/l
	Intermittent use/release	0,23 mg/l
	Sewage treatment plant	3,18 mg/l
	Fresh water sediment	5,784 mg/kg
	Marine sediment	0,578 mg/kg
m-phenylenebis(methylamine)	Fresh water	0,094 mg/l
	Marine sediment	0,0094 mg/l
	Intermittent use/release	0,152 mg/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

	Sewage treatment plant	10 mg/l
	Fresh water sediment	0,43 mg/kg
	Marine sediment	0,043 mg/kg
	Soil	0,045 mg/kg
	Fresh water sediment	0,43 mg/kg
Salicylic acid	Fresh water	0,2 mg/l
	Marine water	0,02 mg/l
	Intermittent use/release	1 mg/l
	Sewage treatment plant	162 mg/l
	Fresh water sediment	1,42 mg/kg
	Marine sediment	0,142 mg/kg
	Soil	0,166 mg/kg
Barite (Ba(SO ₄))	Fresh water	227,8 mg/l
	Sewage treatment plant	50,1 mg/l
	Fresh water sediment	792,7 mg/kg
	Soil	207,7 mg/kg

8.2 Exposure controls

Engineering measures

Minimize workplace exposure concentrations.
Use with local exhaust ventilation.

Personal protective equipment

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
If splashes are likely to occur, wear:
Face-shield

Hand protection

Material : butyl-rubber
Break through time : >= 480 min
Glove thickness : >= 0,7 mm
Directive : DIN EN 374
Protective index : Class 6

Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	solid
Colour	:	coloured
Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	205 °C
Flash point	:	100 °C Method: DIN 53213
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	Not classified as a flammability hazard
Upper explosion limit / Upper flammability limit	:	13,0 %(V)
Lower explosion limit / Lower flammability limit	:	1,3 %(V)
Vapour pressure	:	0,1 hPa (20 °C)
Relative vapour density	:	Not applicable
Density	:	1,797 g/cm ³ (20 °C) Method: DIN 53217
Solubility(ies) Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	Not applicable
Auto-ignition temperature	:	435 °C Method: DIN 51794
Decomposition temperature	:	No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Viscosity
Viscosity, kinematic : Not applicable

Flow time : 800 s at 20 °C
Method: DIN 53211

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

9.2 Other information

Particle size : No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Not classified as a reactivity hazard.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : Can react with strong oxidizing agents.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Oxidizing agents

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Information on likely routes of exposure : Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Acute inhalation toxicity : Assessment: Not corrosive to the respiratory tract

Acute toxicity estimate: > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Components:

Benzyl alcohol:

Acute oral toxicity : LD50 (Rat): 1.620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4,178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : LD50 (Rat): 1.030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5,01 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : Acute toxicity estimate: 1.100 mg/kg
Method: Expert judgement
Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI

m-phenylenebis(methylamine):

Acute oral toxicity : LD50 (Rat): > 200 - < 2.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1,34 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 (Rat): > 3.100 mg/kg

Salicylic acid:

Acute oral toxicity : LD50 (Rat): 891 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 5.000 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Method: OECD Test Guideline 402

Ethyl acetate:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 29,3 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit): > 5.000 mg/kg

Skin corrosion/irritation

Causes severe burns.

Components:

Benzyl alcohol:

Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Species: Rabbit
Method: Draize Test
Result: Corrosive after 3 minutes to 1 hour of exposure

m-phenylenebis(methylamine):

Species: Rat
Method: OECD Test Guideline 404
Result: Corrosive after 3 minutes to 1 hour of exposure

Salicylic acid:

Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

Ethyl acetate:

Species: Rabbit
Result: No skin irritation

Assessment: Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Causes serious eye damage.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Components:

Benzyl alcohol:

Species: Rabbit
Method: OECD Test Guideline 405
Result: Irritation to eyes, reversing within 21 days

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Species: Rabbit
Method: OECD Test Guideline 405
Result: Irreversible effects on the eye

m-phenylenebis(methylamine):

Result: Irreversible effects on the eye
Remarks: Based on skin corrosivity.

Salicylic acid:

Species: Rabbit
Result: Irreversible effects on the eye

Ethyl acetate:

Result: Irritation to eyes, reversing within 21 days
Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Components:

Benzyl alcohol:

Test Type: Maximisation Test
Exposure routes: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: negative

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Test Type: Maximisation Test
Exposure routes: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: positive

Assessment: Probability or evidence of skin sensitisation in humans

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

m-phenylenebis(methylamine):

Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: positive

Assessment: Probability or evidence of low to moderate skin sensitisation rate in humans

Salicylic acid:

Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin contact
Species: Mouse
Result: negative

Ethyl acetate:

Test Type: Maximisation Test
Exposure routes: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: negative

Germ cell mutagenicity

Not classified based on available information.

Components:

Benzyl alcohol:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Ingestion
Method: OECD Test Guideline 474
Result: negative

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

m-phenylenebis(methylamine):

- Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative
- : Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative
- : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
- Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Ingestion
Method: OECD Test Guideline 474
Result: negative

Salicylic acid:

- Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative
- Genotoxicity in vivo : Test Type: Mammalian bone marrow sister chromatid exchange
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Ethyl acetate:

- Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
- Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Hamster
Application Route: Ingestion
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Benzyl alcohol:

Species: Mouse
Application Route: Ingestion
Exposure time: 103 weeks

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Method: OECD Test Guideline 451
Result: negative

Salicylic acid:

Species: Rat
Application Route: Ingestion
Exposure time: 2 Years
Result: negative
Remarks: On basis of test data.

Reproductive toxicity

Not classified based on available information.

Components:

Benzyl alcohol:

Effects on fertility : Test Type: Fertility/early embryonic development
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on foetal development : Test Type: Embryo-foetal development
Species: Mouse
Application Route: Ingestion
Result: negative

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Effects on foetal development : Test Type: Embryo-foetal development
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative

m-phenylenebis(methylamine):

Effects on fertility : Test Type: Reproduction/Developmental toxicity screening test
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 421
Result: negative

Effects on foetal development : Test Type: Embryo-foetal development
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative

Salicylic acid:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Effects on fertility : Test Type: Three-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on foetal development : Test Type: Embryo-foetal development
Species: Rat
Application Route: Ingestion
Result: negative

Ethyl acetate:

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Mouse
Application Route: Ingestion
Result: negative

Effects on foetal development : Test Type: Embryo-foetal development
Species: Rat
Application Route: Inhalation
Result: negative

STOT - single exposure

Not classified based on available information.

Components:

Ethyl acetate:

Assessment: May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Benzyl alcohol:

Species: Rat
NOAEL: 1,072 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 28 Days
Method: OECD Test Guideline 412

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Species: Rat
NOAEL: 60 mg/kg
LOAEL: 160 mg/kg
Application Route: Ingestion
Exposure time: 13 Weeks
Method: OECD Test Guideline 408

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

m-phenylenebis(methylamine):

Species: Rat
NOAEL: 150 mg/kg
Application Route: Ingestion
Exposure time: 28 Days

Salicylic acid:

Species: Rat
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 2 yr
Remarks: Based on data from similar materials

Species: Rat
NOAEL: 700 mg/m³
Application Route: inhalation (vapour)
Exposure time: 4 Weeks
Remarks: Based on data from similar materials

Ethyl acetate:

Species: Rat
NOAEL: 900 mg/kg
Application Route: Ingestion
Exposure time: 90 Days

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Benzyl alcohol:

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 460 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 230 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 770 mg/l Exposure time: 72 h Method: OECD Test Guideline 201
		NOEC (Pseudokirchneriella subcapitata (green algae)): 310

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 51 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 110 mg/l
Exposure time: 96 h
Method: Directive 67/548/EEC, Annex V, C.1.

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 23 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : EC10 (Desmodesmus subspicatus (green algae)): 11,2 mg/l
Exposure time: 72 h
Method: Directive 67/548/EEC, Annex V, C.3.

EC50 (Desmodesmus subspicatus (green algae)): > 50 mg/l
Exposure time: 72 h
Method: Directive 67/548/EEC, Annex V, C.3.

Toxicity to microorganisms : EC10 (Pseudomonas putida): 1.120 mg/l
Exposure time: 18 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.
Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI

m-phenylenebis(methylamine):

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 87,6 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 15,2 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 33,3 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

NOEC (Selenastrum capricornutum (green algae)): 22,9 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

ErC50 (Selenastrum capricornutum (green algae)): 32,1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 : > 1.000 mg/l
Exposure time: 30 min
Method: OECD Test Guideline 209

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 4,7 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

Salicylic acid:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 1.370 mg/l
Exposure time: 96 h
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 870 mg/l
Exposure time: 48 h

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (Pseudomonas putida): 500 mg/l
Exposure time: 16 h
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 10 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)

Ethyl acetate:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 220 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 : > 100 mg/l
Exposure time: 48 h

Toxicity to algae : NOEC (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (Photobacterium phosphoreum): 5.870 mg/l
Exposure time: 0,25 h

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 2,4 mg/l
Exposure time: 24 d
Species: Daphnia magna (Water flea)

12.2 Persistence and degradability

Components:

Benzyl alcohol:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 92 - 96 %
Exposure time: 14 d

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 8 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.A.

m-phenylenebis(methylamine):

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 49 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

Salicylic acid:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 97,6 %
Exposure time: 14 d
Method: OECD Test Guideline 301C

Ethyl acetate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 69 %
Exposure time: 20 d

12.3 Bioaccumulative potential

Components:

Benzyl alcohol:

Partition coefficient: n-octanol/water : log Pow: 1,05

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Partition coefficient: n-octanol/water : log Pow: 0,99

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

m-phenylenebis(methylamine):

Partition coefficient: n-octanol/water : log Pow: 0,18

Salicylic acid:

Partition coefficient: n-octanol/water : log Pow: 2,25

Ethyl acetate:

Bioaccumulation : Species: Leuciscus idus (Golden orfe)
Exposure time: 3 d
Bioconcentration factor (BCF): 30

Partition coefficient: n-octanol/water : log Pow: 0,68

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Not relevant

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : Dispose of in accordance with local regulations.
According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.
Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.
- Waste Code : The following Waste Codes are only suggestions:
- used product
080409, waste adhesives and sealants containing organic solvents or other dangerous substances
- unused product
080409, waste adhesives and sealants containing organic solvents or other dangerous substances

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

uncleaned packagings
150110, packaging containing residues of or contaminated by
dangerous substances

Acc. Packaging Ordinance properly emptied packaging:
Properly emptied, non-contaminated packaging of non-
hazardous products can be supplied to a system for the col-
lection of sales packaging.

SECTION 14: Transport information

14.1 UN number

ADN	:	UN 1759
ADR	:	UN 1759
RID	:	UN 1759
IMDG	:	UN 1759
IATA	:	UN 1759

14.2 UN proper shipping name

ADN	:	CORROSIVE SOLID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))
ADR	:	CORROSIVE SOLID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))
RID	:	CORROSIVE SOLID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))
IMDG	:	CORROSIVE SOLID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))
IATA	:	Corrosive solid, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))

14.3 Transport hazard class(es)

ADN	:	8
ADR	:	8
RID	:	8
IMDG	:	8
IATA	:	8

14.4 Packing group

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version 1.5 Revision Date: 14.06.2017 SDS Number: 772165-00006 Date of last issue: 15.02.2017
Date of first issue: 21.06.2016

ADN

Packing group : II
Classification Code : C10
Hazard Identification Number : 80
Labels : 8

ADR

Packing group : II
Classification Code : C10
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

RID

Packing group : II
Classification Code : C10
Hazard Identification Number : 80
Labels : 8

IMDG

Packing group : II
Labels : 8
EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft) : 863
Packing instruction (LQ) : Y844
Packing group : II
Labels : Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft) : 859
Packing instruction (LQ) : Y844
Packing group : II
Labels : Corrosive

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Remarks : Not applicable for product as supplied.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Water contaminating class (Germany) : WGK 2 water endangering
Classification according VwVwS, Annex 4.

Volatile organic compounds : Directive 2004/42/EC
VOC content in g/l: 65 g/l
Product sub-category: Body filler/stopper
Coatings: All types
VOC limit level 1 (2007): 250 g/l
Remarks: VOC content for the product in a ready to use condition.

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 0 %, 0 g/l
Remarks: VOC content excluding water

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment

A Chemical Safety Assessment has not been carried out.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

SECTION 16: Other information

Full text of H-Statements

H225	: Highly flammable liquid and vapour.
H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H336	: May cause drowsiness or dizziness.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Chronic aquatic toxicity
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Skin Corr.	: Skin corrosion
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
DE TRGS 900	: Germany. TRGS 900 - Occupational exposure limit values.
DE TRGS 900 / AGW	: Time Weighted Average

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



2K TIN SOLDER REPLACEMENT - 180 ML (Hardener 60 ML)

Version	Revision Date:	SDS Number:	Date of last issue: 15.02.2017
1.5	14.06.2017	772165-00006	Date of first issue: 21.06.2016

1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Classification of the mixture:

Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317

Classification procedure:

Calculation method
Calculation method
Calculation method

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

DE / EN