

# HOT-MELT EDGE ADHESIVE PELLETS/CARTRIDGE

Hot-melt adhesive on EVA basis for universal use.



## Application:

Gluing with hot-melt edge glue pellets: Edge gluing indoors. Can be used universally for:

- Melamine resin, polyester\*, ABS\* and PVC\* edges.

- Solid-wood and veneer edges on:
- Particle board, plywood, MDF sheets and wood-core plywood.

\* only with pre-primed edge material

## Pellets

Colour	Contents in kg	Art. No.	P. Qty.
white	25	<b>0892 100 034</b>	1
natural	25	<b>0892 100 035</b>	1

## Cartridge

Colour	Contents in kg	Art. No.	P. Qty.
white	15.5	<b>0892 100 031</b>	1 = 45 pc.
natural	15.5	<b>0892 100 032</b>	1 = 45 pc.

- ▶ Good running properties.

### Your advantages:

Low-viscosity adjustment.  
High thermal stability.  
Excellent continued flow properties without pulling threads.

- ▶ For universal use.

### Your advantages:

Can be used on all common edge gluing machines. Suitable for roller and slotted nozzle application.

- ▶ Easily filled.

### Your advantage:

Achieves good joint wetting.  
Silicone-free.

## Notes on application:

- Place pellets or cartridges in pre-melting container of edge gluing machine and adjust melting temperature and feed speed if necessary. Application temperature should be between 190°C and 210°C. Watch press-on pressure. Machine must be adjusted in accordance with instructions of machine manufacturer.
- In case of longer work interruptions, temperature should be decreased to 150–160°C to prevent adhesive from becoming burned.
- Pre-melting container should be cleaned at regular intervals. Carrier plate must be dust and grease-free.
- Temperature of carrier plate and edge should be 18–20°C. Avoid draughts.
- For edges with a thickness over 4 mm, longer preheating is required to ensure processing time.
- For laminated and solid wood panels, we recommend always conducting preliminary tests.
- Adhesive residues can only be removed mechanically.

With this information we want to advise you to the best of our knowledge based on our tests and experience. However, we shall assume no liability for the application results in individual cases due to the large number of applications and the storage and application conditions which lie outside the scope of our influence. This also applies to the use of the non-binding technical and commercial Customer Service we provide. We always recommend that you conduct your own tests. We guarantee the consistent quality of our products. We reserve the right to make technical changes and carry out further development.