

## GLUE OVERVIEW TABLE

Designation	Basis	Art. No.	Contents	P. Qty.	Features*	Surface gluing				
						Veneers	Wood-core plywood	Particle board	MDF boards	
<b>D 2 Cold Wood Glue</b>	PVAc	<b>0892 100</b> <b>0892 100 050</b>	12 kg 28 kg	1 1	For the adhesion of all wood types indoors as per DIN/EN 204 D 2	+	+	+	+	
<b>D 3/D 4 Cold Wood Glue</b>	PVAc	<b>0892 100 16</b> <b>0892 100 14</b> <b>0892 100 150</b>	500 g 12 kg 28 kg	1/6 1 1	For the adhesion of all wood types as per DIN/EN 204 D 3 with the addition of hardener D 4	p	+	+	+	
<b>Quick Hardening Glue</b>	PVAc	<b>0892 100 111</b> <b>0892 100 112</b>	500 g 10 kg	1/12 1	Very quickly hardening all-purpose glue as per DIN/EN 204 D 2	+	+	+	+	
<b>Veneer Glue</b>	PVAc	<b>0892 100 038</b> <b>0892 100 046</b>	12 kg 28 kg	1 1	Dispersion glue with long working time as per DIN/EN 204 D 2	+	+	+	+	
<b>Hot Pressing Glue Powder</b>	Urea resin	<b>0892 100 037</b>	25 kg	1	Powder surface glue including hardener	+	-	-	-	
<b>Paint Glue</b>	Artificial resin dispersion	<b>0892 100 18</b>	500 g	1/12	Quick-hardening dispersion glue for painted surfaces	-	-	-	-	
<b>Transparent PUR Glue</b>	Polyurethane	<b>0892 100 180</b>	500 g	1/12	Moisture-hardening one-component glue as per DIN/EN 204 D 4	-	+	+	+	
<b>Hot Melt Adhesive Cartridge/Granulate</b>	EVA	<b>0892 100 031</b> <b>0892 100 032</b>	15.5 kg	1 1	Ethylene vinyl acetate-based melt adhesive	-	-	-	-	
		<b>0892 100 034</b> <b>0892 100 035</b>	25 kg	1 1						
<b>1-Component Cold Wood Glue D 4</b>	PVAc	<b>0892 100 221</b> <b>0892 100 225</b> <b>0892 100 222</b> <b>0892 100 224</b>	500 g 5 kg 12 kg 28 kg	1/6 1 1 1	Structural bonding for the creation of bathroom furniture, indoor steps and laboratory equipment as per DIN/EN 204 D 4	p	+	+	+	
<b>Parquet Glue</b>	PVAc	<b>0892 100 040</b>	750 g	1/6	Quick-hardening dispersion glue for the adhesion of floating parquet	-	-	-	-	

\*For precise specifications, please refer to the corresponding technical data sheet.

### Explanation of symbols

- + Suitable
- p Preliminary testing required
- Not suitable