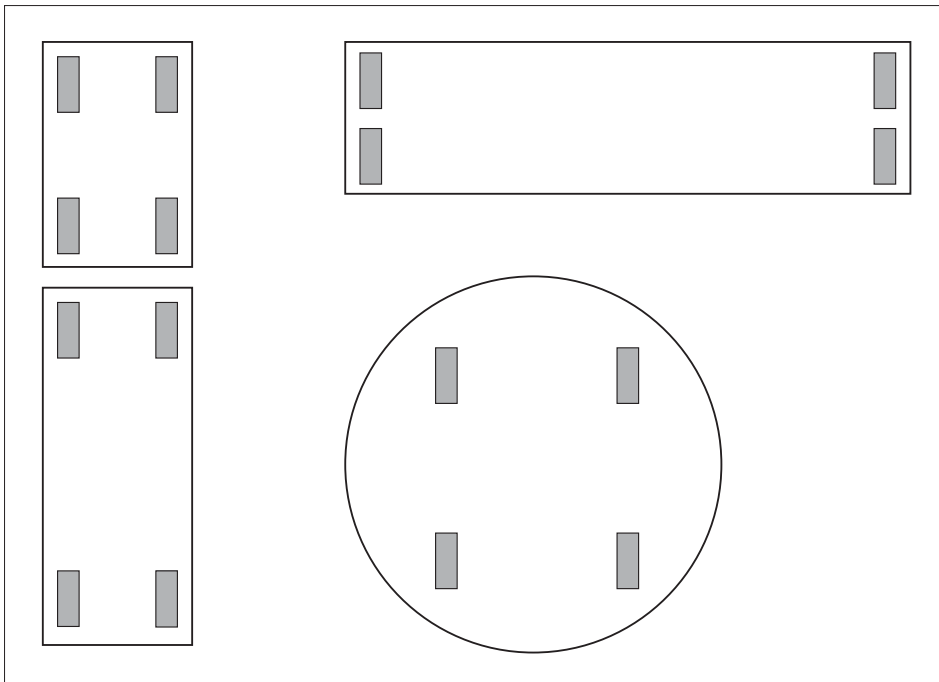


MOUNTING INSTRUCTIONS FOR ADHESIVE MIRROR TAPE



For mirror adhesion, make sure that the tape strips are applied only vertically and in several strips to reduce shearing and tensile forces and to distribute these forces across the entire adhesive surface. In the case of safety mirrors (recognizable by a blue or green foil), adhesion problems can arise with the tape due to the interaction between the film used and the adhesive. Adhesion is particularly poor in the case of PE/PP-based films. Preliminary testing is therefore required in all cases. Since many different films are used in safety mirrors, additional mechanical securing is urgently recommended.

Quantity of adhesive tape to use					
Adhesive tape width in mm	Mirror surface cm ²	Mirror thickness in mm			
		3	4	5	6
19	100	3 cm	4 cm	5 cm	6 cm
25		2 cm	3 cm	4 cm	5 cm
19	200	5 cm	7 cm	9 cm	10 cm
25		4 cm	5 cm	7 cm	8 cm
19	500	13 cm	17 cm	20 cm	25 cm
25		10 cm	13 cm	16 cm	20 cm
19	1,000	25 cm	40 cm	45 cm	50 cm
25		20 cm	30 cm	35 cm	40 cm
19	2,000	50 cm	70 cm	85 cm	100 cm
25		40 cm	50 cm	65 cm	80 cm
19	5,000	125 cm	175 cm	225 cm	250 cm
25		100 cm	120 cm	170 cm	200 cm
19	10,000	250 cm	350 cm	450 cm	500 cm
25		200 cm	260 cm	325 cm	325 cm

The specified adhesive tape lengths should be distributed across the four corner points.

With this information, we want to advise you to the best of our knowledge based on our tests and experience. However, we assume no liability for the application results in individual cases due to the large number of applications and the storage and application conditions that lie outside the scope of our

influence. This also applies to the use of the non-binding technical and commercial customer service we provide. We always recommend conducting your own tests. We guarantee the consistent quality of our products. We reserve the right to make technical changes and carry out further development.