

Manufacturer	Type desig.	Sanding material	Grains	Art. No.
Frank	FBL 20 Viper	200 x 750 mm	16 – 120	0675 750 16 – 120
	FBS 20 Cobra	200 x 750 mm	16 – 120	0675 750 16 – 120
	URS 15 / URS 30	178 mm	16 – 36	0675 560 16 – 36
			40 – 120	0583 560 40 – 120
Lägler	HUMMEL	200 x 750 mm	16 – 120	0675 750 16 – 120
	PROFIT	200 x 551 mm	16 – 120	0675 551 16 – 120
	TRIO	200 mm	40 – 120	0583 565 40 – 120
	UNICO	178 mm	16 – 36	0675 560 16 – 36
			40 – 120	0583 560 40 – 120
	ELAN	150 mm	16 – 36	0675 555 16 – 36
			40 – 120	0583 555 40 – 120

**Machine manufacturers,
machine types
and suitable parquet
sanding material:**

1. Pre-sanding

Levelling of the laid wooden floor normally occurs in the first sanding stages. Here, the floor is pre-treated with relatively coarse-grain sanding material and sanded flat to a great extent.

Caution: Unevenness in the sub-floor can only partially be remedied via sanding down.

2. Mid-gauge sanding

The mid-gauge sanding leads to refinement of the surface.

The more precise the coordination of the sanding stages and the finer the sanding, the more attractive the surface will be. Parts of the floor must be plugged up after mid-range sanding.

3. Fine sanding

Before the floor is treated with waxes, glazes or sealants, the last stage of sanding, fine sanding, occurs.

In general, the following applies:

The more precise the coordination of the sanding stages and the finer the sanding, the better the surface will be.

In general, there are no rules governing the sanding of wooden floors which provide detailed information on which grains must be used for sanding. It always depends on the floor in each individual case.

**Sanding stages
for floor treatment:**