



Ø mm	Mounting system	Max. speed min ⁻¹	Recomm. speed min ⁻¹	Color	Grain	Art. No.	Pack Qty.
50	Compatible with 3M Roloc system	13,000	12,000	black	very coarse	0673 22 50	10
75		11,000	10,000			0673 22 75	



Ø mm	Mounting system	Max. speed min ⁻¹	Recomm. speed min ⁻¹	Art. No.	Pack Qty.
50	Compatible with 3M Roloc system	13,000	2,500–10,000	0673 23 50	10
75		11,000		0673 23 75	

Dimensions L x W x H mm	Designation	Application	Art. No.	Pack Qty.
100 x 35 x 17	Pol. paste, brown	non-ferrous metals	0673 24 1	5
	Pol. paste, blue	Stainless steel and steel	0673 24 2	

Type	Overall length	Art. No.	Pack Qty.
6 mm shaft, for Ø 50 mm disks	65	0586 578 01	1
6 mm shaft, for Ø 75 mm disks		0586 578 02	
M 14 thread, for Ø 75 mm disks	30	0586 578 03	

Mini Nylon Fleece Disk

Application:

Coarse cleaning disk for removal of tarnished paint, rust, corrosion, dirt and oxidized layers, enamels, old paintwork, artificial resins, adhesives, cement and concrete residue, cleaning and machining prior to and after welding.

Suitable for grinding the following materials:

Versatile usage on virtually all materials, especially stainless steel, steel, non-ferrous metals, plastics and wood.

Characteristics:

- ▶ Grain: silicon carbide.
- ▶ Flexible and open structure.

Advantages:

- Ideal adaptation to the geometry of the workpiece.
- No clogging of the treated surface with rubbed-off particles.

- ▶ Free of corrosive materials.

Advantage:

- No contamination of the treated surface.

Mini Polishing Disk

Application:

Mirror-finish polishing and rumpling of all materials suitable for polishing in connection with polishing paste.

Suitable for grinding the following materials:

Specially suited for stainless steel, steel and non-ferrous metals.

Special polishing hints:

- The better the preliminary grinding job, the easier and quicker the polishing job. For this purpose, a very fine fleece disk should be selected, respectively preliminary grinding should be done with a compact fleece disk or with a disk with grain 320 or 400.
- Apply polishing paste while the machine is running.
- Each work step should be carried out crosswise or oblique to the preceding one.
- Do not mix different polishing pastes in order to avoid a negative effect on the polishing result.
- Remove paste residue from the surface with brake cleaner, e.g. Art. No. 0890 108 7.
- Important: If the individual work steps are not executed with due care, blemishes on the surface will become more apparent during rumpling.
- The application hints are intended as general recommendations only. The finish you obtain depends on the initial condition of the surface as well as the quality expected from the final finish.
- **Perform preliminary testing before commencing the job!**

Polishing Paste for Mini Polishing Disk

Mounting Adapter for Small Grinding Media

General Work and Safety Notes:

- Small grinding media should be used with a set angle of 10–15°.
- Do not exceed max. permissible speeds.
- Use only with appropriate protective gear, such as goggles, gloves and hearing protection.
- Observe instructions for safety and use.