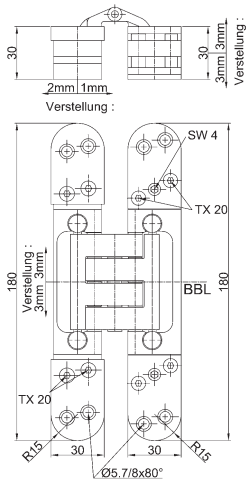


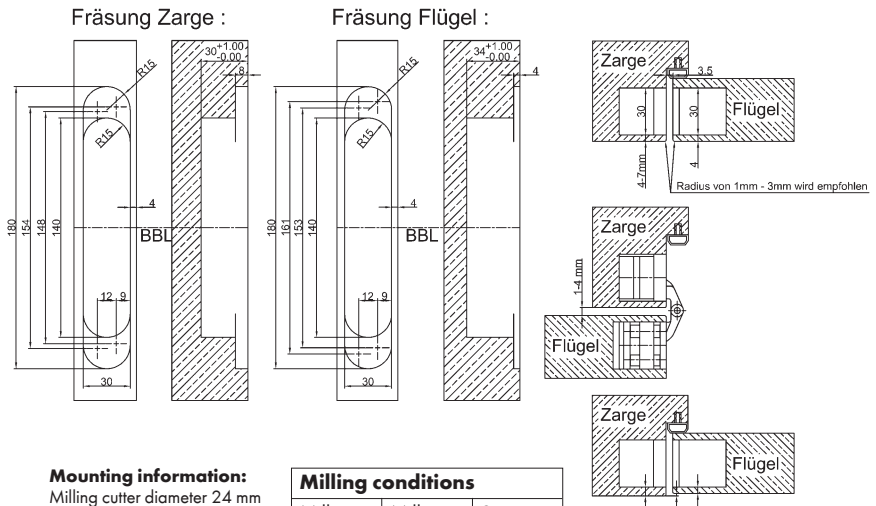
DOOR HINGE VLB 60 3-D

Technical information:



Material: Aluminum/steel
 Load-bearing capacity: 2 hinges 80 kg
 Length: 180 mm
 Screw connection: ASSY® pan-head screws 4.0 x ...
 Hinge side: DIN R or DIN L without conversion
 Opening angle: 180°

Design information:



Mounting information:
 Milling cutter diameter 24 mm
 Thrust ring: 30 mm

Milling conditions		
Milling Frame (X)	Milling Leaf (Y)	Spacing Z
4 mm	4 mm	-1
5 mm	4 mm	-2
6 mm	4 mm	-3
7 mm	4 mm	-4
5 mm	5 mm	-1
6 mm	5 mm	-2

Always bear in mind that the milling conditions in the table become less favorable downwards and that the adjustability of the hinge becomes restricted. Ideal case: Milling Leaf 4 mm, Milling Frame also 4 mm (grayed out). A large radius on the leaf and frame is recommended.

Legend: BBL = hinge reference line