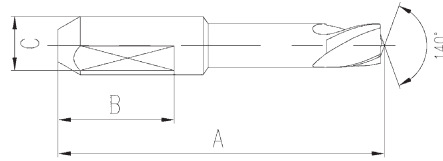


## 3-EDGED SOLID CARBIDE SPOT-WELD DRILL BITS



Illustration similar



**Drilling out/milling out spot welds on vehicle bodies with high-strength steel plates in vehicles of all types, A-pillars, B-pillars, door sills etc.**

Art. No.	0710 810 600	0710 810 800
P. Qty.	1	1
Diameter	6 mm	8 mm
Length	45 mm	45 mm
Shank length	20 mm	35 mm
Shank diameter	7.5 mm	7.5 mm
Material	Carbide	Carbide
Type	Cylindrical	Cylindrical

**Excellent centering of the drill bit on the spot weld**

Broad, yet stable, tip geometry

**Very long service life**

Drill bit tip features innovative Magma coating

Supplement to Art. No.:	Designation	Art. No.
0710 810 600	Vario Drill VD 90	<b>0703 090</b>
0710 810 800		<b>0703 090</b>

### Application

- Can be used with Spitznagel drills and the Vario drill from Wieländer & Schill or any 3-jaw-chuck drills.

### Instructions

- The solid carbide material is very brittle due to its extremely high hardness level and is susceptible to breakage if handled improperly.
- Insert drill bit precisely and at a right angle. First position the drill bit in the center and then drill using consistent contact pressure.
- We recommend not exceeding a constant speed of 1,800 rpm while drilling.
- The following must absolutely be avoided: interrupted cuts, abrupt bit contact, lateral impacts and dropping of the drill bit.