

HSS PILOT WN TYPE RN TWIST DRILL



Properties:

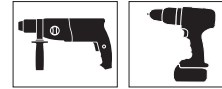
Tool life:	●●○○
Drilling speed:	●●○○
Drilled-hole quality:	●●○○
Versatility:	●○○○
Drilling behavior:	●●○○
Drilling depth:	5 x drill bit dia.

Note:

For drill bit/material assignments, see overview tables.

Steel

Wood



●●○○ ●●○○

HSS drill bits with centering tip for universal use in wood and steel. Tip angle 118°/174°.

Dia. in mm	Total length in mm	Chip flute length in mm	Art. No.	P. Qty.
4.0	220	150	0627 004 220	3
5.0	245	170	0627 005 245	
6.0	260	180	0627 006 260	
7.0	290	200	0627 007 290	
8.0	305	210	0627 008 305	
10.0	340	235	0627 010 340	

Precise drilling

The sturdy, overlength twist drill with its self-centering pilot tip provides for precise drilling.

Also suitable for drilling deep holes

The reinforced core provides sufficient stability even with the required long drill length.

Note:

To achieve ideal drilling progress and avoid jamming, frequent "ventilation" of the drill bit is also required with deep drilling depths.

Applications:

Soft and hard woods, composite materials (e.g. plastic profiles with a steel core).

Note:

Ideal for predrilling in profiles with for AMO III screws;

**Screw dia. 7,5 mm
→ 6 mm drill bit**

**Screw dia. 11,5 mm
→ 10 mm drill bit**