

## HSS WN TYPE RN DOUBLE-ENDED DRILL



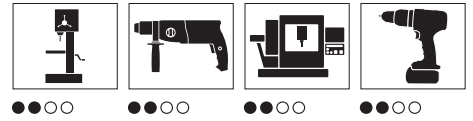
### Properties:

Tool life:	●●○○
Drilling speed:	●●○○
Drilled-hole quality:	●●○○
Versatility:	●○○○
Drilling behavior:	●●○○

### Note:

For drill bit/material assignments, see overview tables.

### Steel



**Assembly drill for working in thin-sheet steel, tip angle 118°.**

### Precise drilling

The sturdy twist drill with its extra-short design provides for precise drilling.

### Self-centering

The crosswise grinding ensures an excellent centering effect even on round materials, eliminating the need for center-punching or piloting.

Dia in mm	Total length in mm	Chip flute length in mm	Art. No.	P. Qty.
2.0	38	9	<b>0636 20</b>	10
2.5	43	10	<b>0636 25</b>	
3.0	46	11	<b>0636 30</b>	
3.1	49	12	<b>0636 31</b>	
3.2			<b>0636 32</b>	
3.3			<b>0636 33</b>	
3.4	52	14	<b>0636 34</b>	
3.5			<b>0636 35</b>	
4.0			<b>0636 40</b>	
4.1	55	14	<b>0636 41</b>	
4.2			<b>0636 42</b>	
4.5	58	16	<b>0636 45</b>	
5.0	62	17.5	<b>0636 50</b>	
5.1			<b>0636 51</b>	
5.2			<b>0636 52</b>	
5.5	66	19	<b>0636 55</b>	
5.8			<b>0636 58</b>	
6.0			<b>0636 60</b>	
6.2			<b>0636 62</b>	
6.5	70	21	<b>0636 65</b>	

### Additional articles:

<b>Drilling and Cutting Oil</b>	
400 ml	Art. No. 0893 050 004
5 l	Art. No. 0893 050 1
<b>Cooling Lubricant</b>	
5 l	Art. No. 0893 050 025
20 l	Art. No. 0893 050 026