

HSS BI-METAL SAW BLADES



Material thickness in mm	No. of teeth on 1"	Length in mm	Width in mm	Thickness in mm	Art. No.	P. Qty.
Over 2	24	300	12.5	0.63	0603 300 13	10/50
Up to 2	32	300	12.5	0.63	0603 300 133	10/50
-	18-32	300	13.0	0.65	0603 301 13*	10/50

No saw blade offers more cutting performance and flexibility.

- Special steels: High-alloyed high-speed steel on tooth edge, tough tool steel on backing.
- State-of-the-art production techniques guarantee unsurpassed quality and precision.
- The welded connections are produced with electron beams in a high vacuum.
- Thanks to tooth edges of fully hardened material, cutting performance and service life are unbeatable.
- You work with one saw blade faster, longer and more economically.

Normal toothing

- More economical
- Safer
- High cutting performance
- Longer service life

Use

- Tool steel (high- and low-alloyed)
- Structural steel (high- and low-alloyed)
- High-speed steel
- Stainless steel

Progressive toothing

Clear advantages thanks to different tooth pitches:

- All-purpose blade
- High tooth pitch in area of start of cut enables easy start of sawing. "Fluttering" of thin materials is considerably reduced.
- Low tooth pitch in remaining cutting area enables high cutting performance.

HAND SAW BLADES



- Double-edge
- Material: High-performance high-speed steel
- Long service life even with hard, high-alloyed and stainless steel.

L in mm	W in mm	H in mm	Teeth per 1"	Art. No.	P. Qty.
300	25	0.8	22	0603 300 25	10/50

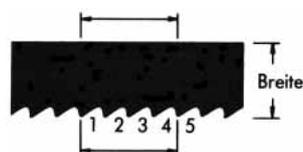
MACHINE SAW BLADES



Material: HSS (high-performance high-speed steel)

- For hacksaw machines
- Especially suitable for sawing stainless steel and other difficult-to-saw materials.

L in mm	W in mm	H in mm	Teeth per 1"	Art. No.	P. Qty.
300	20	1.25	14	0606 300 125	1/10
300	20	1.25	18	0606 300 128	1/10
300	25	1.5	10	0606 300 210	1/10
300	25	1.5	14	0606 300 214	1/10
400	25	1.25	14	0606 400 125	1/10
400	30	1.5	14	0606 400 15	1/10
400	25	1.5	6	0606 400 206	1/10
400	25	1.25	10	0606 400 210	1/10
400	25	1.5	10	0606 400 214	1/10
400	25	1.5	14	0606 400 215	1/10
400	25	1.5	18	0606 400 216	1/10
400	25	1.5	22	0606 400 217	1/10
400	25	1.25	18	0606 400 218	1/10
400	25	1.25	22	0606 400 222	1/10
400	30	1.5	10	0606 400 310	1/10
400	30	1.5	18	0606 400 318	1/10
400	30	1.5	22	0606 400 322	1/10
400	30	2.0	10	0606 400 410	1/10
400	30	2.0	14	0606 400 414	1/10
425	30	2.0	6	0606 425 20	1/10
450	25	2.0	8	0606 450 20	1/10



25.4 mm (1 inch)
Width
4 teeth = 5 tooth points
Tooth count = Number of teeth in 25.4 mm (1 inch)
1 2 3 4 5

Material: HSS bimetal

L in mm	W in mm	H in mm	Teeth per 1"	Art. No.	P. Qty.
300	25	1.25	10	0607 300 110	1/10
300	25	1.25	14	0607 300 114	1/10
350	32	1.6	10	0607 350 110	1/10
350	25	1.25	14	0607 350 114	1/10
400	32	1.6	4	0607 400 104	1/10
400	32	1.6	6	0607 400 106	1/10
400	32	1.6	10	0607 400 110	1/10
400	32	1.6	14	0607 400 114	1/10
450	32	1.6	6	0607 450 106	1/10
450	32	1.6	10	0607 450 110	1/10