



# Threaded die

## HSS

### Design B (closed, pre-slotted)

- Right-hand thread.

- DIN 223 (DIN EN 22568), tolerance 6g.
- For a metric ISO thread DIN 13.

Thread	Pitch in mm	Outside dia. x height in mm	Art. No.	P. Qty.
M 3	0.5	20 x 5	<b>0652 3</b>	1
M 4	0.7	20 x 5	<b>0652 4</b>	
M 5	0.8	20 x 7	<b>0652 5</b>	
M 6	1	20 x 7	<b>0652 6</b>	
M 7	1	25 x 9	<b>0652 7</b>	
M 8	1.25	25 x 9	<b>0652 8</b>	
M 10	1.5	30 x 11	<b>0652 10</b>	
M 12	1.75	38 x 14	<b>0652 12</b>	
M 14	2	38 x 14	<b>0652 14</b>	
M 16	2	45 x 18	<b>0652 16</b>	
M 18	2.5	45 x 18	<b>0652 18</b>	
M 20	2.5	45 x 18	<b>0652 20</b>	
M 22	2.5	55 x 22	<b>0652 22</b>	
M 24	3	55 x 22	<b>0652 24</b>	

- DIN 223 (DIN EN 22568), tolerance 6g.
- For a metric ISO fine thread DIN 13.

Thread	Pitch in mm	Outside dia. x height in mm	Art. No.	P. Qty.
M 8 x 1	1.0	25 x 9	<b>0652 8 1</b>	1
M 10 x 1	1.0	30 x 11	<b>0652 10 1</b>	
M 10 x 1.25	1.25	30 x 11	<b>0652 10 125</b>	
M 12 x 1.25	1.25	38 x 10	<b>0652 12 125</b>	
M 12 x 1.5	1.5	38 x 10	<b>0652 12 15</b>	
M 14 x 1.25	1.25	38 x 10	<b>0652 14 125</b>	
M 14 x 1.5	1.5	38 x 10	<b>0652 14 15</b>	
M 16 x 1.5	1.5	45 x 14	<b>0652 16 15</b>	
M 18 x 1.5	1.5	45 x 14	<b>0652 18 15</b>	
M 20 x 1.5	1.5	45 x 14	<b>0652 20 15</b>	
M 22 x 1.5	1.5	55 x 16	<b>0652 22 15</b>	
M 24 x 1.5	1.5	55 x 16	<b>0652 24 15</b>	



## Thread cutting tool assortments HSS

### Art. No. 0965 92 100

Contents:  
Screw tap, 1 set each  
M3 – 4 – 5 – 6 – 8 – 10 – 12  
Die, 1 piece each  
M3 – 4 – 5 – 6 – 8 – 10 – 12

Die holder, 1 piece each  
20x5 – 20x7 – 25x9 – 30x11 – 38x14  
Tap wrench – adjustable, Nos. 1 + 2.



### Art. No. 0965 92 200

Contents:  
Screw tap, 1 set each  
M 5 – 6 – 8 – 10 – 12 – 14 – 16 – 18 – 20  
Die, 1 piece each  
M 5 – 6 – 8 – 10 – 12 – 14 – 16 – 18 – 20

Die holder, 1 piece each  
20x7 – 25x9 – 30x11 – 38x14 – 45x18  
Tap wrench – adjustable, Nos. 1 + 3.



### Die holder DIN 225

- For the direct accommodation of the die.

Size	Die dia.	Suitable for	Art. No.	P. Qty.
1	20 x 5	M 3 – 4	<b>0659 1</b>	1
2	20 x 7	M 5 – 6	<b>0659 2</b>	
3	25 x 9	M 7 – 9	<b>0659 3</b>	
4	30 x 11	M 10 – 11	<b>0659 4</b>	
5b	38 x 14	M 12 – 14	<b>0659 5</b>	
6b	45 x 18	M 16 – 20	<b>0659 6</b>	
7b	55 x 22	M 22 – 24	<b>0659 7</b>	