

Polishing



Polishing Ring, Hard

Application:

Buffing of non-ferrous metals, particularly soft light metal alloys, polishing of steel and stainless steel in combination with appropriate polishing paste or rumpling paste.

Suitable for materials:

Steel, stainless steel and non-ferrous metals.

Polishing Ring, Soft

Application:

High gloss polishing or rumpling of almost all polishable materials with rumpling paste.

Suitable for materials:

Stainless steel, non-ferrous metals as well as plastic parts and coatings

► The polishing rings are made from a new type of flexible matted fiber fleece with purely mechanical bonding, especially developed for high-gloss polishing.

Your advantages:

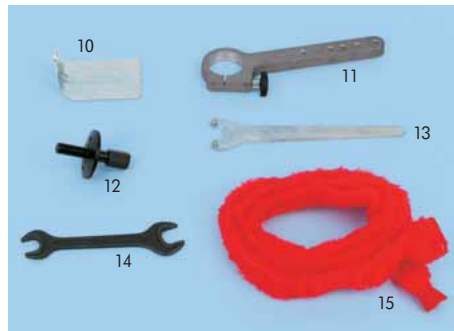
- Up to 3 times greater material removal, resulting reduced processing times
- Reduced basis weight for easier handling
- Lower contact pressure required, resulting in fatigue-free work
- Cost savings due to significantly lower paste consumption in comparison to conventional fabric discs
- Streak-free polishing owing to constantly changing surface structure and gather-folding.

Item	Designation	Art. No. Ø 150 mm	Art. No. Ø 200 mm	Pack Qty.	Stainless steel	Steel	Non-ferrous metals
5	Polishing ring, hard, 10-ply	0673 03 150	0673 03 200	3	+	+	+
7	Polishing paste, white, 160 x 70 x 70 mm	0673 05 1		1	+	+	-
9	Polishing paste, blue, 160 x 70 x 70 mm	0673 05 3			-	-	+

Rumpling



Other Accessories



Item	Designation	Art. No.	Pack Qty.
10	Hand protection	0702 489 906	1
11	Holder for side handle	0702 451 015	
12	Work arbor M14, clamping range 15 - 50 mm	0702 451 010	
13	Face wrench for accessory attachment	0702 489 904	
14	Open end wrench for accessory attachment	0713 304 189	
15	Cable protector, length 1.5 m	0585 210	

Item	Designation	Art. No. Ø 150 mm	Art. No. Ø 200 mm	Pack Qty.	Stainless steel	Steel	Non-ferrous metals
6	Polishing ring, soft, 10-ply	0673 04 150	0673 04 200	4	+	+	+
9	Rumpling paste, blue, 160 x 70 x 70 mm	0673 05 3		1	+	+	+

General Notes

- The better the buffing, the easier and shorter is the polishing work. Metals should be buffed with grinding fleece, grain 280 or 320.
- Each work step should be carried out transverse or oblique in relation to the previous step.
- **Important:** If individual work steps are not carried out carefully, the faults in the surface finish will be more noticeable after polishing.
- A separate set of polishing rings should be used with each type of paste. This prevents mixing of different pastes and a negative influence on the result.
- Clean clogged polishing rings applying low pressure with a wire brush.
- Paste residue on the surface can be removed with brake cleaner, e.g. Art. No. 0890 108 7.
- The application recommendations are of a general character and depend on the initial quality of the surface, respectively the demands made on the final finish.
- Recommended working speed: approx. 25 m/sec. (corresponds to speed 4 - 6 for PM 200-E).
- The correct procedure and speed must be determined individually from case to case.
- **Carry out preliminary testing!**



Apply the paste with the machine running!